

TexSton Frascati-IE™ is a multiple-effect decorative plaster. It is a high strength, modern, acrylic plaster that incorporates the beauty of natural dolomite. This plaster is flexible, durable, has a high tensile strength, yet is a cost effective as a decorative finish coat. The product is also tintable and sandable. Frascati-IE™ is a white based paste product. It can be used over a wide variety of substrate surfaces including interior and exterior surfaces. Frascati-IE™ is a wonderful stand-alone finish. It is also an ideal base coat for washes and glazes as well as a flexible texturing medium. It is frequently used as base coat or texture underlayment for other TexSton finishes.

**Finish-** Frascati-IE™ can range from matte and velvet-like to a high-sheen, smooth finish. Depending on the application technique color can be uniform and monolithic or highly variegated and burnished. Texture can range from smooth and uniform to one of several high relief textures. This product is ideal for textural manipulation as it offers a long open time and can be applied in high-build scenarios.

**Basic Use-** This product is suited for interior or exterior use. Frascati-IE™ can be used as a plaster finish coat for walls, ceilings, and special decorative features. Use as a decorative coating over stable prepared surfaces. It can be applied over most high-quality plaster, gypsum board, concrete, masonry substrates.

**Packaging-** 1-gallon (4.4kg), 5-gallon (22kg)

## SUBSTRATE PREPARATION

Surfaces must be free of debris, dust, dirt, poorly bonded or sun-damaged coatings. Any of these conditions could adversely affect the adhesion of Frascati-IE™ to the substrate. To remove dirt, grease, etc., wash with detergent and water, then rinse thoroughly. It is imperative that the coated surface be a completely clean, firm, and dry surface before any new coating is applied.

**Previously Painted Surfaces** - Scrape with a wire brush and pressure wash to remove all loose paint or chalky dust. Patch all cracks, then sand surface smooth. Glossy surfaces and oil-based paints should be lightly sanded, then washed with trisodium phosphate that has been diluted as indicated on product label. These surfaces should then be rinsed, neutralized, and wiped dry. Prepare with 2 coats of TexPrep Primer.

**Interior Drywall Surfaces** - Drywall should be patched and sanded according to standard practices, after which, the entire surface should be sealed with 2 coats of TexSton TexPrep Primer.

**Plaster Brown Coat-** Apply brown coat in accordance with ASTM C926 – “Application of Portland Cement-Based Plaster” and Portland Cement Association’s “Portland Cement Plaster (Stucco) Manual”. Float brown coat to produce smooth and level substrate to minimize the amount of finish coat required. Pay particular attention to moist curing requirements to minimize shrinkage cracking; cure at least seven days (21 days recommended) prior to application of finish coating. For additional resistance to cracking, a fiber mesh can be embedded into brown coat or the first coat of Frascati-IE™. Prime with TexSton CDQ.

***EIFS Base Coat-*** Comply with exterior insulation and finish system manufacturer's instructions. Prime with 3-5 coats of TexSton CDQ.

***Gypsum Drywall-*** Drywall should be taped and then sanded or floated. Provide level 3-4 surface, (in accordance with Gypsum Association's GA-214- "*Recommended Levels of Gypsum Board Finish*") depending on the desired finish texture. This will assure that substrate defects are not visible through plaster. Prepare with 2 coats of TexPrep Primer.

***New Unpainted Concrete Masonry*** -Allow concrete and mortar to cure 28 days prior to finishing. Concrete should be free of form release agents that could interfere with adhesion of Frascati IE. Sand any areas that are glossy or have a high sheen. Mortar joints should be flush. Prepare with 2 coats of TexPrep Primer.

## **TINTING**

Frascati-IE™ can be tinted to a wide variety of colors including custom color matches. This service is typically provided by TexSton or at one its distributor's locations using approved system colors. On exterior applications it is essential that tinting be done by TexSton or an authorized distributor. On interior applications, it may be tinted using inorganic UTC's. Tinted Frascati-IE™ will dry to a much softer color than the original wet color. Always make a dry sample to ensure desired results.

## **APPLICATION PROCEDURES**

When applying Frascati-IE™, safety glasses and gloves should always be worn. Installers must require a clean and well ventilated work area. In a typical plaster application, two coats are recommended. The material should be applied to the substrate at the packaged consistency. Typically, the material should be applied to the substrate with a trowel or spatulas. Apply only at temperatures above 55 degrees F. (10 degrees C)

***Coverage-*** 30-40 sq ft/ gallon

***Mixing-*** Always mix Frascati-IE™ prior to application. Mix sufficiently to ensure colorants are uniformly dispersed. If necessary, dilute with small amount of clean, potable water. Mix with clean tools and protect against entry of dust and debris into container.

***Clean Up and Disposal-*** Use hot water for application equipment. Do not dispose of any product in sewers, waterways. If disposal of wet product is necessary, contact your local municipality or paint store for instructions.

***Guidelines for Delivery, Storage and Handling-*** Always protect unused TexSton materials from direct sun exposure. Deliver in manufacturer's unopened packages and store in dark and dry place. Texston materials should always be stored at room temperature if possible, but in conditions never to fall below 45° F, or above 95°F.

***Recommended Sealer-*** TexSton TexProtect Sealer, not mandatory.

***Appearance Tolerances-*** Appearance may vary depending upon application and field conditions. Color cards and product samples represent approximate colors and

textures only. Final approval should be based on contractor-prepared samples or mock-ups showing actual materials and workmanship proposed for use. Like all exposed plaster finishes, mottling and variations in hue and appearance are normal and a part of the aesthetic appeal.

## **AVAILABILITY AND COST**

TexSton products are available directly from TexSton or from our various distributors throughout North America. Contact TexSton directly or visit our website for referrals to local sources.

## **WARRANTY**

TexSton expressly warrants its products to be fit for the ordinary purpose for which they are intended for a period of five years from date of installation when applied and used in accordance with manufacturer's instructions within six months of purchase. TexSton's liability under this warranty is limited to the replacement of products found to be defective or to the refund of purchase price to original purchaser. TexSton reserves the right to require proof of purchase and to inspect installations prior to resolving claims made under this warranty. This limited warranty is exclusive and in lieu of all other warranties either written, oral or implied, and expressly excludes liability for consequential damages.

## **MAINTENANCE**

***Cleaning:*** Remove dust and loose dirt from surface, then wipe with a clean damp cloth. When necessary, surfaces may be cleaned with mild detergents. Mineral spirits or acetone can also be used to remove more difficult stains. Remove cleaning agents with a damp rag followed, if necessary, by a dry rag. Test all cleaning products in an inconspicuous location before applying over an entire wall.

***Blemishes:*** In many instances, scratches, scuff marks and stains that do not respond to ordinary cleaning techniques may be removed by lightly sanding the surface with 1000 grit sandpaper or the finest steel wool (0000). Reapply wax or sealer, if required, to sanded areas.

## **TECHNICAL SERVICES**

***Design:*** TexSton and its distributors are ready to assist designers with color matching and custom color development. Our master craftsmen are also available to help develop special textures and aesthetic effects and to assist with specification development.

***Training:*** The ultimate quality and beauty of TexSton finishes depend upon the skill of the installers who apply them. While Frascati-IE™ is simple enough that any skilled finish contractor or painter can learn to apply it, we recommend our training programs specific to this product. Classes can be conducted in the TexSton studio, at a distributor's or contractor's location, or on a job site.

## **ADDITIONAL AVAILABLE INFORMATION**

Material Safety Data Sheet

Contractor Application Tips Sheet

Instruction on Product Label

Color Charts and Samples

Guide Specification



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