

# PRODUCT REFERENCE GUIDE

2021



TEXSTON INDUSTRIES INC.  
8025 DEERING AVENUE  
CANOGA PARK, CA 91304

TOLL-FREE: 800-788-7113

TEL: 1-818-227-4812

FAX: 818-227-4852

[www.texston.com](http://www.texston.com)    [info@texston.com](mailto:info@texston.com)

# Product Reference Guide Index

## **Natural Mineral Aged Slaked Lime Plaster (Wet product)**

Antico™ .....	p. 3
Lucido™ .....	p. 3
Marmorino™ .....	p. 3
Palladino™ .....	p. 4
Palazzo™ .....	p. 4
Veneciano™ .....	p. 4

## **Natural Hydraulic Lime (NHL) Plasters (dry product)**

Hydrolime™ HYD-10 or -7 .....	p. 5
Hydrolime™ HYD-50 Marmorino ....	p. 6
Hydrolime™ HYD-125Carrera .....	p. 6
Hydrolime™ HYD-200.....	p. 7
Hydrolime™ HYD-Tadelakt .....	p. 7
Hydrolime™ HYD- Mar Floor.....	p. 8

## **Natural Mineral Limestone Cement Plasters (dry product)**

Terra .....	p. 9
Tuscany.....	p. 10
Ortex™ Stucco Color Coat.....	p. 11
Kurkarit™ (special order) .....	p. 12

## **Artisan Plasters (wet product)**

Frascati™ Finish/ Base .....	p. 13
Impasto™ .....	p. 13
SilkStone™ .....	p. 13
GlassStone™ .....	p. 14
ShellStone™ .....	p. 14

## **Waxes, Top Coats, Varnishes & Sealers**

Natural Mineral CeraWax™ .....	p. 15
Metallic Topcoat .....	p. 15
SatinWax™ .....	p. 15
SuperWax™ .....	p. 15
Texfloor Sealer .....	p. 16
TexProtect SDS- 7.5 .....	p. 16
TexProtect SDS -15.....	p. 16

## **Paints & Glazes**

Liquid Plaster™ .....	p. 17
Classico™ Lime Wash .....	p. 17
Metallic Glaze .....	p. 17
Super Glaze™ .....	p. 17

## **Primers & Additives**

RPA Additive .....	p. 18
CDQ .....	p. 18
TexPrep Primer™ .....	p. 19
ShellPrep Primer™ .....	p. 19
Water-Based Epoxy.....	p. 19

## **Tools**

Brushes & Accessories .....	p.20
Trowels & Spatulas.....	p. 20

## **Accessories**

Black Sand .....	p. 21
Glass Aggregates .....	p. 21
Mica .....	p. 21
MRF .....	p. 21
Sample Boards .....	p. 21

## **Samples & Literature**

Samples .....	p. 21
Product Literature .....	p. 21

## **Colorants & Pigments**

Liquid Color Packs .....	p. 21
Powder Pigments Color Packs.....	p. 21

## **Texston Services**

Texston 101 .....	p. 22
Advanced Wall Finishes .....	p. 22
On-site Consultation .....	p. 22
Private Training .....	p. 22
Color Matching .....	p. 22

## Environmental Statement

Texston products are ideally suited for the environmentally-conscious builder or owner. Products of time and Mother Nature, our Aged Lime Putty Plasters are a result of a largely natural production process. These particular plasters also have a unique, CO<sup>2</sup> profile that is beneficial to air quality. Most of our products, including all our Lime Plasters, Limestone Cement Plasters, most of our Artisan Plasters, primers, sealers, and waxes, emit no VOC's. The few VOC-emitting products offered, have extremely low emissions. In addition, many of our products contain recycled material. Our continuing focus is to engage in earth-friendly practices.

More information on the benefits of individual products can be found in our Environmental Data Sheet.



## NATURAL MINERAL AGED LIME PUTTY PLASTER

Wet Product

Building on a 5,000-year-old tradition, Texston's line of naturally aged, lime-putty plasters can be used to create surfaces that appear rugged or smooth, contemporary, or old world. These plasters were formulated for restoring and maintaining historical buildings in Europe and the Mediterranean. The highest quality limestone is aged for more than a year to create a fine paste that becomes the base for our plasters. This base is combined with marble flour and natural mineral aggregates, such as washed sea sand, marble, dolomite, or granite to create each individual plaster. These products are highly durable, washable, and will not support organic growth like mold and mildew.

**Antico™:** A medium-fine aggregate, aged lime paste-plaster derived from the combination of lime putty, marble flour, and dolomite aggregate. It typically produces a suede-like sheen but can be easily polished to a high luster. Antico can range from nearly monochromatic to highly mottled. It can be used for projects ranging from residential to high traffic commercial applications.

<b>Packaging</b>	<b>1.25kg (1 Qt.)      5kg (1 Gal.) 15kg (3Gal)      25kg (5 Gal.)</b>
<b>Approximate Coverage</b>	<b>25kg yield = 170-200 ft<sup>2</sup> per 2-1/2 coats</b>
<b>Substrate Preparation</b>	<b>Interior: Level 4 drywall Exterior: Brown coat w/level coat or EIFS base coat; One coat Palladino Lime basecoat over fresh (within a 24-hour time frame)</b>
<b>Undercoat</b>	<b>Interior: TexPrep Primer      Exterior: TexPrep Primer</b>
<b>Recommended Use</b>	<b>Interior and Exterior / Residential to High traffic commercial</b>
<b>Recommended Wax/Sealer</b>	<b>Interior: TexProtect SDS 15 Penetrating Sealer, Cera Wax, Super Wax, Satin wax, Metallic Topcoat Exterior: TexProtect SDS 15 Penetrating Sealer, Super-Wax, Satin Wax or Ext. Metallic Topcoat</b>
<b>Product Highlights</b>	<b>Contains ground dolomite for strength; creates subtle sparkle effect</b>

**Lucido™:** Lucido is a very fine, mature lime paste plaster that is also highly translucent. The installed product is a smooth finish with naturally occurring color variegation. It gives walls a feeling of depth and motion. The finish can range from satin to very high sheen. The luster of the finish can be further enhanced with a variety of natural waxes. Appropriate for both residential and light traffic commercial applications.

<b>Packaging</b>	<b>1kg (QT.) 4kg (1 Gal)      22kg (5 Gal.)</b>
<b>Approximate Coverage</b>	<b>22kg yield = 260-325 ft<sup>2</sup> per 3 coats</b>
<b>Substrate Preparation</b>	<b>Level 5 drywall</b>
<b>Undercoat</b>	<b>TexPrep Primer</b>
<b>Recommended Use</b>	<b>Interior/ Residential and Light traffic commercial</b>
<b>Recommended Wax/ Sealer</b>	<b>TexProtect SDS 15 Penetrating Sealer, Cera Wax, or various metallic topcoats</b>
<b>Product Highlights</b>	<b>Easy to apply; Breathable</b>

**Marmorino™:** Marmorino is a course, aggregate, aged-lime paste plaster that is a result of the combination of lime putty, marble flour, and washed sea sand. The name “Marmorino” derives from the Italian word for marble. The installed product can range from an extremely rough, matte, crackled finish to a smooth, high sheen leathery feeling finish. The color of the Marmorino can range from uniform to extremely mottled and burnished.

<b>Packaging</b>	<b>1.25kg (1 Qt.)      5kg, (1 Gal.) 15kg (3Gal)      25kg (5 Gal.)</b>
<b>Approximate Coverage</b>	<b>25kg yield = 200-250 ft<sup>2</sup> per 2-1/2 coats</b>
<b>Substrate Preparation</b>	<b>Interior: Level 4 drywall Exterior: Brown coat w/level coat or EIFS base coat One coat Palladino Lime basecoat over fresh (within a 24-hour time frame)</b>
<b>Undercoat</b>	<b>Interior: TexPrep Primer      Exterior: TexPrep Primer</b>
<b>Recommended Use</b>	<b>Interior and Exterior/ Residential to High traffic commercial</b>
<b>Recommended Wax/Sealer</b>	<b>Interior: TexProtect SDS 15 Penetrating Sealer, Cera Wax, Super Wax, Satin wax, Metallic Topcoat Exterior: TexProtect SDS 15 Penetrating Sealer, Super-Wax, Satin Wax or Ext. Metallic Topcoat</b>
<b>Product Highlights</b>	<b>Old world to contemporary textures; Smooth and polished to crackled and distressed</b>

**Palladino™** Back in the Renaissance, exterior walls of the magnificent Venetian villas have been covered by a pure white lime-based finish, invented by the world-famous Architect Andrea Palladio, still visible in most of Veneto architectural sights. Five hundred years later Texston presented Palladino, an updated version of the same aesthetics, specifically formulated for external surfaces. Thanks to tradition and technology, its innovative formula contains special ingredients and its solvent free formulation is extremely low in chemical additives (less than 3%). In combination with other products Palladino can be applied in 3 different options: glossy, completely mat, and mat with natural shading.

<i>Packaging</i>	<b>SM 5kg, (1Gal.)    25kg (5 Gal.)                      L- 5.6kg, (1Gal.)    28kg (5 Gal.)</b>
<i>Approximate Coverage</i>	<b>SM 25kg yield = 200-300 ft<sup>2</sup> per 1 coat/ L- 28kg yield = 200-300 ft<sup>2</sup> per 1 coat</b>
<i>Substrate Preparation</i>	<b>SM- Level 4 drywall    L- Level 4 drywall</b>
<i>Undercoat</i>	<b>Interior: TexPrep Primer    Exterior: TexPrep Primer</b>
<i>Recommended Use</i>	<b>Interior and Exterior. Exterior over brown or EIFS base coat as a level coat under any lime plaster like Marmorino, Antico or Veneciano.</b>
<i>Recommended Wax/Sealer</i>	<b>TexProtect SDS 15 Penetrating Sealer, Metallic Topcoat , Cera Wax ( for interior only)</b>
<i>Product Highlights</i>	<b>Very hard and durable; Finish can be matte or shiny; Highly patchable; Tintable, great as a level coat, use to level brown coat or textured drywall.</b>

**Palazzo™** : Palazzo is a medium-fine, aggregate lime paste-plaster that resulted from a combination of lime putty and Carrera marble aggregate. The application process of Palazzo is simple and straight-forward. This is an ideal product for the less experienced applicator. The installed product is typically satin type sheen but can be easily polished to a high luster. Palazzo can range from almost monochromatic to significantly mottled.

<i>Packaging</i>	<b>1.1kg (QT.)    4.4KG (1 Gal)                      22kg (5 Gal.)</b>
<i>Approximate Coverage</i>	<b>22kg yield = 150-185 ft<sup>2</sup> per 2-1/2 coats</b>
<i>Substrate Preparation</i>	<b>Level 4-5 drywall</b>
<i>Undercoat</i>	<b>Interior: TexPrep Primer    Exterior: TexPrep Primer</b>
<i>Recommended Use</i>	<b>Interior. Over level 4 drywall Exterior: One coat Palladino Lime basecoat over fresh (within a 24-hour time frame) Residential to High traffic commercial</b>
<i>Recommended Wax/Sealer</i>	<b>Interior: TexProtect SDS 15 Penetrating Sealer, Cera Wax, Super Wax, Satin wax, Metallic Topcoat Exterior: TexProtect SDS 15 Penetrating Sealer, Super-Wax, Satin Wax or Ext. Metallic Topcoat</b>
<i>Product Highlights</i>	<b>Contains Carrera aggregates; Easy to burnish; High gloss; Monochromatic; Can be used for exterior with fresh (within a 24-hour time frame) Palladino underneath</b>

**Veneciano™** : The finest lime paste plaster, a slightly translucent aggregate-free paste. The installed product is a smooth finish with naturally occurring color variation. It gives walls a feeling of depth and motion. The finish can range from matte to a slick, high sheen. The luster of the finish can be further enhanced with a variety of natural waxes. Appropriate for both residential and high traffic commercial applications.

<i>Packaging</i>	<b>1.25kg (1 Qt.)                      5kg (1 Gal.) 15kg (3Gal)                      25kg (5 Gal.)</b>
<i>Approximate Coverage</i>	<b>25kg yield = 500-900 ft<sup>2</sup> per 3 coats</b>
<i>Substrate Preparation</i>	<b>Level 5 drywall</b>
<i>Undercoat</i>	<b>TexPrep Primer</b>
<i>Recommended Use</i>	<b>Interior. Can be used for Exterior over fresh (within a 24-hour time frame) Palladino</b>
<i>Recommended Wax/Sealer</i>	<b>Interior: TexProtect SDS 15 Penetrating Sealer, Cera Wax, Super Wax, Satin wax, Metallic Topcoat Exterior: TexProtect SDS 15 Penetrating Sealer, Super-Wax, Satin Wax or Ext. Metallic Topcoat</b>
<i>Product Highlights</i>	<b>Very hard and durable; Finish can be matte or shiny; Highly patchable; Environmentally friendly; Breathable</b>

# NATURAL HYDRAULIC LIME PLASTERS (NHL)

Dry Product

Hydrolime™ is a range of natural hydraulic lime 2.5 (NHL) mineral plasters designed to protect and enhance buildings inside and out. A Sustainable alternative to conventional plaster and stucco products. Though steeped in history, lime plasters are perfectly suited to our time. Their natural composition restores health to interiors and exteriors; their timeless finishes address every style, from traditional to contemporary. Once applied, the material naturally hardens and strengthens to convert its own chemistry into calcium carbonate (limestone), ensuring long lasting protection to any structure and in all conditions. Naturally white or tinted with powder or liquid pigments. These traditional European plasters are available in assorted aggregation for either interior, exterior, or wet areas are suited to larger areas. Finish can be matte or shiny; Environmentally friendly (0 gr/gl VOC ); Breathable.



**Hydrolime™ 7 OR 10:** This is our coarsest aggregate in the Hydrolime family. It is easy to apply and can be used as a base coat, a level coat or finish coat to produce a matte monochromatic finish. The installed product can produce a rough finish in 1-2 coat application or smooth finish with multiple layers. Appropriate for both residential and high traffic commercial interior/exterior applications, with high permeability to water vapour. It has an extremely good filling power and a natural resistance to molds and bacteria.

<i>Packaging</i>	<b>25kg Bag (5Gal)</b>
<i>Approximate Coverage</i>	<b>25kg HYD -10 yield 175-200 ft<sup>2</sup> / HYD 10 yield 150-175 ft<sup>2</sup> for 1 coat</b>
<i>Substrate Preparation</i>	Interior: <b>Level 2 to 3 drywall</b> Exterior: <b>Brown coat w/level coat or EIFS base coat</b>
<i>Undercoat</i>	Interior: <b>TexPrep Primer</b> Exterior: <b>TexPrep Primer</b>
<i>Recommended Use</i>	<b>Interior and Exterior/ Residential to High traffic commercial</b>
<i>Recommended Wax/Sealer</i>	Interior: <b>TexProtect SDS 15 Penetrating Sealer, Cera Wax, Super Wax, Satin wax, Metallic Topcoat</b> Exterior: <b>TexProtect SDS 15 Penetrating Sealer, Super-Wax, Satin Wax or Ext. Metallic Topcoat</b>
<i>Product Highlights</i>	<b>Very hard and durable; Finish can be matte or shiny; Highly patchable; Environmentally friendly; Breathable</b>

**Hydrolime™ 50 Marmorino:** This is a mineral wall coating based on matured lime putty and filtered, natural fillers, inert additives, and special additives. Easy to apply, it has excellent filling power and is naturally resistant to mold and bacteria. It is suitable as a wall finish coating, for interior and exterior surfaces. Perfectly stable over time, it ensures the breathability of the media about the high permeability to water vapor. The finish can range from matte to a slick, high sheen. The luster of the finish can be further enhanced with a variety of natural waxes. Appropriate for both residential and high traffic commercial applications.

<i>Packaging</i>	<b>25kg Bag (5Gal)</b>
<i>Approximate Coverage</i>	<b>25kg yield 175-200 ft<sup>2</sup></b>
<i>Substrate Preparation</i>	Interior: <b>Level 4 drywall</b> Exterior: <b>Brown coat w/level coat or EIFS base coat (both with a fine sand-texture finish)</b>
<i>Undercoat</i>	Interior: <b>TexPrep Primer</b> Exterior: <b>TexPrep Primer</b>
<i>Recommended Use</i>	<b>Interior and Exterior/ Residential and Commercial</b>
<i>Recommended Wax/Sealer</i>	Interior: <b>TexProtect SDS 15 Penetrating Sealer, GNS Stain Defense Penetrating Sealer Super Wax, or Metallic Topcoats</b> Exterior: <b>TexProtect SDS 15 Penetrating Sealer, GNS Stain Defense Penetrating Sealer Super-Wax, Satin Wax, Ext. Metallic Topcoat</b>
<i>Product Highlights</i>	<b>Very hard and durable; Finish can be matte or shiny; Highly patchable; Environmentally friendly; Breathable</b>

**Hydrolime™ 125 Carrera:** The finest lime paste plaster, a slightly translucent aggregate-free paste. The installed product is a smooth finish with naturally occurring color variation. It gives walls a feeling of depth and motion. The finish can range from matte to a slick, high sheen. The luster of the finish can be further enhanced with a variety of natural waxes. Appropriate for both residential and high traffic commercial applications.

<i>Packaging</i>	<b>12kg Bag (5Gal)</b>	<b>25kg (5 Gal.)</b>
<i>Approximate Coverage</i>	<b>12 kg yield 200-275 ft<sup>2</sup> Per 1½ Coat</b>	
<i>Substrate Preparation</i>	Interior: <b>Level 4 drywall</b> Exterior: <b>Brown coat w/level coat or EIFS base coat (both with a fine sand-texture finish)</b>	
<i>Undercoat</i>	Interior: <b>TexPrep Primer</b> Exterior: <b>TexPrep Primer</b>	
<i>Recommended Use</i>	<b>Interior and Exterior/ Residential and Commercial</b>	
<i>Recommended Wax/Sealer</i>	Interior: <b>TexProtect SDS 15 Penetrating Sealer, GNS Stain Defense Penetrating Sealer, Super Wax, or Metallic Topcoats</b> Exterior: <b>TexProtect SDS 15 Penetrating Sealer, GNS Stain Defense Penetrating Sealer, Super-Wax, Satin Wax, Ext. Metallic Topcoat</b>	
<i>Product Highlights</i>	<b>Very hard and durable; Finish can be matte or shiny; Highly patchable; Environmentally friendly; Breathable</b>	



**Hydrolime™ 200:** The finest lime paste plaster, a slightly translucent aggregate-free paste. The installed product is a smooth finish with naturally occurring color variation. It gives walls a feeling of depth and motion. The finish can range from matte to a slick, high sheen. The luster of the finish can be further enhanced with a variety of natural waxes. Appropriate for both residential and high traffic commercial applications.

**ONLY AVAILABLE IN WHITE SPECIAL ORDER**

<i>Packaging</i>	<b>20kg Bag (5Gal)</b>
<i>Approximate Coverage</i>	<b>20kg yield 275-300 ft<sup>2</sup> Per 3 coats</b>
<i>Substrate Preparation</i>	<b>Level 5 drywall</b>
<i>Undercoat</i>	<b>TexPrep Primer</b>
<i>Recommended Use</i>	Interior: <b>Over level 5 drywall or over HYD 7 or 10</b> Exterior: <b>Over fresh (within a 24-hour time frame) over one coat of HYD 7 or 10</b>
<i>Recommended Wax/Sealer</i>	Interior: <b>TexProtect SDS 15 Penetrating Sealer, GNS Stain Defense Penetrating Sealer, Cera Wax, Super Wax, Satin wax, Metallic Topcoat</b> Exterior: <b>TexProtect SDS 15 Penetrating Sealer, GNS Stain Defense Penetrating Sealer Super-Wax, Satin Wax or Ext. Metallic Topcoat</b>
<i>Product Highlights</i>	<b>Very hard and durable; Finish can be matte or shiny; Highly patchable; Environmentally friendly; Breathable</b>

**Hydrolime™ Tadelakt:** The finest lime paste plaster, a slightly translucent aggregate-free paste. The installed product is a smooth finish with naturally occurring color variation. It gives walls a feeling of depth and motion. The finish can range from matte to a slick, high sheen. The luster of the finish can be further enhanced with a variety of natural waxes. Appropriate for both residential and high traffic commercial applications.

<i>Packaging</i>	<b>20kg Bag (5Gal)</b>
<i>Approximate Coverage</i>	<b>20kg yield 200-240 ft<sup>2</sup> Per 2 coats</b>
<i>Substrate Preparation</i>	<b>Level 3-4 drywall</b>
<i>Undercoat</i>	Interior: <b>TexPrep Primer</b> Exterior: <b>TexPrep Primer</b>
<i>Recommended Use</i>	<b>Interior and Exterior/ Residential and Commercial</b>
<i>Recommended Wax/Sealer</i>	Interior: <b>TexProtect SDS 15 Penetrating Sealer, GNS Stain Defense Penetrating Sealer, Super Wax, or Metallic Topcoats</b> Exterior: <b>TexProtect SDS 15 Penetrating Sealer, GNS Stain Defense Penetrating Sealer, Super-Wax, Satin Wax, Ext. Metallic Topcoat</b>
<i>Product Highlights</i>	<i>Very hard and durable; Finish can be matte or shiny; Highly patchable; Environmentally friendly; Breathable</i>






**Hydrolime™ Marmorino Floor:** The finest lime paste plaster, a slightly translucent aggregate-free paste. The installed product is a smooth finish with naturally occurring color variation. It gives walls a feeling of depth and motion. The finish can range from matte to a slick, high sheen. The luster of the finish can be further enhanced with a variety of natural waxes. Appropriate for both residential and high traffic commercial applications.

<i>Packaging</i>	<b>20kg Bag (5Gal)</b>	<b>25kg Bag (5Gal)</b>
<i>Approximate Coverage</i>	<b>20kg yield 175-200 ft<sup>2</sup></b>	
<i>Substrate Preparation</i>	<b>Level 3 drywall</b>	
<i>Undercoat</i>	<b>TexPrep Primer</b>	
<i>Recommended Use</i>	<b>Interior. Can be used for Exterior over fresh (within a 24-hour time frame) Palladino</b>	
<i>Recommended Wax/Sealer</i>	Interior: <b>TexProtect SDS 15 Penetrating Sealer, Cera Wax, Super Wax, Satin wax, Metallic Topcoat</b> Exterior: <b>TexProtect SDS 15 Penetrating Sealer, Super-Wax, Satin Wax or Ext. Metallic Topcoat</b>	
<i>Product Highlights</i>	<b>Very hard and durable; Finish can be matte or shiny; Highly patchable;</b> <b>Environmentally friendly; Breathable</b>	

# NATURAL MINERAL LIMESTONE CEMENT PLASTERS


Dry Product

**Terra™**: A Mediterranean style dehydrated limestone-cement-plaster made with medium-fine sand. Terra contains Texton's proprietary polymers and additives. The unique polymer additive in Terra creates a product with superb adhesion, workability, and high level of flexibility. This polymer also helps minimize unsightly cracks and helps repel water, while allowing walls to breathe. Terra works especially well when creating frescoed backgrounds, scarified finishes, stenciled patterns, or embossed surfaces. It creates looks ranging from fine suede to modern concrete to distressed ancient plaster. Terra is easily tinted for interior and exterior applications.


<i>Packaging</i>	<b>4.6kg (1 Gal pail )</b>	<b>23kg (50.7 lbs. sack)</b>
<i>Approximate Coverage</i>	<b>23kg yield = 60-100 ft² per 2 coats</b>	
<i>Substrate Preparation</i>	Interior: <b>Level 3-4 drywall</b> Exterior: <b>Brown coat w/level coat or EIFS base coat (both with a fine sand-texture finish)</b>	
<i>Undercoat</i>	Interior: <b>TexPrep Primer</b> Exterior: <b>TexPrep Primer</b>	
<i>Recommended Use</i>	<b>Interior and Exterior/ Residential and Commercial</b>	
<i>Recommended Wax/Sealer</i>	Interior: <b>TexProtect SDS 7.5 or 15 Penetrating Sealer, Super Wax, or Metallic Topcoats</b> Exterior: <b>TexProtect SDS 7.5 or 15 Penetrating Sealer, Super-Wax, Satin Wax, Ext. Metallic Topcoat</b>	
<i>Product Highlights</i>	<b>Local Availability- Additional LEED points available for regional production with in 400 miles of our plant; Zero VOC emissions</b>	
<i>Notes</i>	<p><b>RPA admixture additive is recommended to use if applying over an EIFS base or over non-absorbent substrate. For floor overlay or counter top use RPA admixture additive (see RPA or RPA Additive info below)</b></p> 	



**Tuscany™**: A plaster comprised of limestone-cement and coarse sands and aggregates. Texston’s proprietary additives and polymers enhance this very traditional “old world product.” The finished look varies vastly, from a sandy texture to a look that emulates honed stone. The sheen can be matte to satin gloss. The surface can be left smooth or pitted. Tuscany can be carved, cast and molded and can easily be tinted to a wide variety of colors despite its natural limestone composition. Finished color can range from monochromatic to substantially variegated.


<i>Packaging</i>	<b>4.6kg (1 Gal Pail )</b>	<b>23kg (50.7 lbs. sack)</b>
<i>Approximate Coverage</i>	<b>23kg yield = 35-50 ft² per 2 coats</b>	
<i>Substrate Preparation</i>	Interior: <b>Level 2 drywall</b> Exterior: <b>Brown coat or EIFS base coat with a fine sand-texture finish</b>	
<i>Undercoat</i>	Interior: <b>TexPrep Primer</b> Exterior: <b>TexPrep Primer</b>	
<i>Recommended Use</i>	<b>Interior and exterior/ residential and commercial</b>	
<i>Recommended Wax/Sealer</i>	Interior: <b>TexProtect SDS 7.5 or 15 penetrating sealer, Super Wax, or Metallic Topcoats</b> Exterior: <b>TexProtect SDS 7.5 or 15 penetrating sealer, Super-Wax, Satin Wax, Ext. Metallic Topcoat</b>	
<i>Product Highlights</i> <b>Local Availability- Additional LEED points available for regional production with in 400 miles of our plant; Zero VOC emissions</b>		
<i>Notes</i>	<b>RPA admixture additive is recommended to use if applying over an EIFS base or over non-absorbent substrate. For floor overlays or counter tops use RPA admixture additive (see RPA Additive info below)</b>	

**Ortex™** : High-Performance Cement Stucco Color coat designed for exterior use, smooth, extra-smooth, pitted or sand finish. Standard colors. Custom colors available. Easy to apply. Can be polished and repaired during application and after.

Packaging	23kg (50.7 lbs. sack)
Approximate Coverage	23kg yield = 50-60 ft² per 1 coat
Substrate Preparation	Interior: <b>For exterior use</b> Exterior: <b>Brown coat w/level coat or EIFS base coat (both with a fine sand-texture finish)</b>
Undercoat	Exterior: <b>TexPrep Primer</b>
Recommended Use	<b>Exterior/ Residential and Commercial</b>
Recommended Wax/Sealer	Exterior: <b>TexProtect SDS 7.5 or 15 Penetrating Sealer, Super-Wax, Satin Wax, Ext. Metallic TopCoat</b>
Product Highlights	<p><b>RPA admixture additive is recommended to use if applying over an EIFS base or over non-absorbent substrate</b></p> 



**Kurkarit™:** A unique, extra-coarse-plaster, comprised of limestone cement, Mediterranean desert sand, and unique marble aggregate. This is a modern version of historical Mediterranean mud plasters. Kurkarit produces heavy rustic texture, but can also be honed like stone to a smooth polished surface showing its pink and blue marble aggregate.

Packaging	23kg sack (50.7 lbs)
Approximate Coverage	23kg yield = 10-15 ft² per 1 coat
Substrate Preparation	Interior: <b>Level 1 plaster board (Blue Board) with Kurkarit Glue base coat</b> Exterior: <b>Brown coat with Kurkarit Glue base coat</b>
Basecoat- Kurkarit Glue	23kg yield = 60-80 ft² per 1 coat. Scratch horizontally with notched trowel
Recommended Use	Interior and Exterior/ Residential to High traffic commercial
Recommended Wax/Sealer	TexProtect SDS 7.5 or 15 Penetrating Sealer, SuperWax, Satin Wax
Product Highlights:	<p>Rough texture with deep pits; One coat application with Kurkarit Glue base coat</p> 

# ARTISAN PLASTER S

## Wet Product

**Frascati IE™**: Frascati is a wet-paste product comprised of an acrylic base and a fine natural dolomite aggregate. It is a tintable white plaster that can be used to create multiple decorative textures and effects. It is an ideal base coat for washes, glazes, Veneciano and SilkStone.

<i>Packaging</i>	<b>Frascati IE 4.4kg (1Gal.) 22kg (5 Gal.) Frascati BASE -33KG</b>
<i>Approximate Coverage</i>	<b>IE-22kg yield = 150-200 ft<sup>2</sup> per 2 coats / BASE 22kg yield = 300-400 ft<sup>2</sup> per 1 coat</b>
<i>Substrate Preparation</i>	<b>IE-Interior: Level 4 drywall / BASE IE-Interior: Level 2 drywall Exterior: Brown coat or EIFS base coat with a fine sand-texture finish</b>
<i>Undercoat</i>	<b>Interior: TexPrep Primer Exterior: TexPrep Primer</b>
<i>Recommended Use</i>	<b>Interior and Exterior/ Residential and Commercial</b>
<i>Recommended Wax/Sealer</i>	<b>Interior: Satin Wax, or Metallic Topcoats (no sealer needed) Exterior: SatinWax, or Ext. Metallic Topcoat (no sealer needed)</b>
<i>Product Highlights</i>	<b>A great texturing medium</b>
<i>Notes</i>	<b>High bond tensile flexible finish coat, can be apply in one or two coat application/ Doesn't need to be sealed</b>

**Impasto™**: An acrylic-gesso paste most commonly used as a structuring medium. Impasto can be used to create smooth surfaces or dimensional textures. It acts as a base to many other Texston products. With this product it is possible to imitate many fine Venetian stuccos as well as mimic leathers, metal, antiqued plasters and iridescent finishes. It can also be used to create embossed and relief stencil effects. It can be applied with a spatula, sponge, or any tool which the artist or decorator feels will achieve the desired texture. It is suitable for interior application only.

<i>Packaging</i>	<b>4.8kg (1 Gal.)</b>	<b>24kg (5 Gal.)</b>
<i>Bases</i>	<b>White</b>	
<i>Approximate Coverage</i>	<b>5 gallon yield = 150-250 ft<sup>2</sup> per 2 coats</b>	
<i>Substrate Preparation</i>	<b>Level 4-5 drywall</b>	
<i>Undercoat</i>	<b>TexPrep Primer</b>	
<i>Recommended Use</i>	<b>Interior only / Residential and Light traffic commercial</b>	
<i>Recommended Wax/Sealer</i>	<b>Top coats, waxes</b>	
<i>Product Highlights</i>	<b>Texturing medium; Acrylic Venetian Plaster; Great substrate for faux finish</b>	

**SilkStone™**: An acrylic based paste containing fine mica flakes that give the product a metallic luminescence. A variety of looks can be created from monochromatic to variegated or multi-colored. It is easily tinted to most any color. SilkStone is among the easiest of products to apply. This can be done with trowel, spatula, brush or roller.

Packaging	840gr (1 Qt)	3.4kg (1 Gal.)	17.5kg (5 Gal.)
Bases	Gold, Pearl, Iridescent Gold		
Approximate Coverage	5 gallon yield = 1000 ft² per 3 coats		
Substrate Preparation	Level 5 drywall for TexPrep	Level 3 drywall for Frascati	
Undercoat	Tinted TexPrep or Frascati		
Recommended Use	Interior only - Residential and Commercial		
Recommended Wax/Sealer	Not needed/ Washable surface		
Product Highlights	Available in Gold, Iridescent Gold and Pearl metallic; Washable; Commercial grade durability; Translucent; Tintable		

## GlassStone™ :

**GlassStone:** Texton Glass-Stone is a multiple effect of mica flakes and glass spheres luster tough decorative coating. Paste plaster for use on interior surfaces to obtain different textures and a luster effect. Used for interior residential and commercial decoration.

<i>Packaging</i>	<b>Kits-1 gal, 5 gal</b>
<i>Bases</i>	<b>Gold, Pearl, Iridescent Gold</b>
<i>Approximate Coverage</i>	<b>1-gallon yields 40 to 50 ft<sup>2</sup> per 1 coat</b>
<i>Substrate Preparation</i>	<b>Level 3 drywall</b>
<i>Undercoat</i>	<b>Tinted ShellPrep (comes in kit)</b>
<i>Recommended Use</i>	<b>Interior only - Residential and Commercial</b>
<i>Recommended Wax/Sealer</i>	<b>Not needed</b>

**ShellStone™** An acrylic-based paste containing the choice of very fine copper, gold, silver, bronze or black mica flakes that give the product a metallic luminescence with the option of small, medium, or large-sized mica, ShellStone feature clear and colored glass spheres that can yield 15 different monochromatic, variegated, multi-colored finishes. It is easily tinted for most colors and extremely easy to install in one coat.

<i>Packaging</i>	<b>Kits-1 gal, 5 gal</b>
<i>Bases</i>	<b>Gold, Pearl, Iridescent Gold</b>
<i>Approximate Coverage</i>	<b>1 gallon kit yields 36 ft<sup>2</sup> per one coat</b>
<i>Substrate Preparation</i>	<b>Level 3 drywall</b>
<i>Undercoat</i>	<b>Tinted ShellPrep (comes in kit)</b>
<i>Recommended Use</i>	<b>Interior only - Residential and Commercial</b>
<i>Product Highlights:</i>	<b>Washable; Commercial grade durability; Translucent; Does not need to be sealed</b>



## WAXES, SEALERS & TOPCOATS

**Natural Cera Wax™:** Olive oil soap and natural bees wax emulsion. This product has a composition similar to the historical wax of the renaissance. This special water-based, protective, high sheen cs perfect for all lime-based mineral finishes. It is extremely easy to apply.

<i>Packaging</i>	<b>2kg (2 Qt.)</b>
<i>Approximate Coverage</i>	<b>2kg yield = 150-300 ft<sup>2</sup> per 2 coats</b>
<i>Recommended Over</i>	<b>Unsealed and absorbent lime-based plasters</b>
<i>Recommended Use</i>	<b>Interior only/ Residential and Commercial, over lime plaster</b>
<i>Product Highlights</i>	<b>Apply over absorbent substrate; Can be buffed to a high sheen</b>

**Metallic Topcoat:** A clear, water-based, acrylic wax top-coat, combined with natural minerals that give the appearance of metallic luminescence. Metallic Topcoat can be applied over most Texton Plasters, sealed or unsealed. It can also be modified with universal colorants. It comes in a number metallic colors. Apply with a stainless or blue steel trowel, spatula, or a damp sponge.

<i>Packaging</i>	<b>220mL (8 oz.)</b>	<b>3.78lt (1 Gal.)</b>	<b>18.9lt (5 Gal.)</b>
	<b>Metallic Colors:</b>		<b>Iridescent Colors:</b>
<i>Premixed colors</i>	Aluminum Copper Golden Bronze Pearl	Roman Gold Rich Gold Silver	Antique Red Blue Copper Gold Green Violet
<i>Approximate Coverage</i>	<b>1 gallon yield = 800-1000 ft<sup>2</sup> per 1 coat</b>		
<i>Recommended Over</i>	<b>Any Texton finish</b>		
<i>Recommended Use</i>	<b>Interior/ Residential and Commercial; Custom exterior grade can be special ordered</b>		
<i>Product Highlights</i>	<b>Tintable and trawable</b>		

**SatinWax™:** A clear, water-based, acrylic/latex top-coat that can be applied over a wide variety of surfaces sealed or unsealed. This glossy Topcoat wax is applied with a trowel or sponge.

<i>Packaging</i>	<b>750 mL (1 Qt.)</b>	<b>3 lt. (1 Gal.)</b>	<b>15 lt. (4 Gal.)</b>
<i>Approximate Coverage</i>	<b>1-gallon yield = 500-800 ft<sup>2</sup> per 1 coat</b>		
<i>Recommended Over</i>	<b>Completely dry plaster (can be dampened to increase ease of application)</b>		
<i>Recommended Use</i>	<b>Exterior and interior</b>		
<i>Product Highlights</i>	<b>Tintable; Can be applied over sealed or non-sealed surface</b>		
<i>Notes</i>	<b>Apply over sealed, non-sealed, absorbent or non-absorbent surfaces</b>		

**SuperWax™:** A clear, water-based acrylic top-coat blended with paraffin wax. SuperWax is most easily applied with a trowel in tight short strokes. **It should be applied over dry, absorbent surfaces only.** It produces a uniform, high sheen and acts as a protective agent over any smooth plaster.

<i>Packaging</i>	<b>750 mL (1 Qt.)</b>	<b>3 lt. (1 Gal.)</b>	<b>15 lt. (4 Gal.)</b>
<i>Approximate Coverage</i>	<b>1 gallon yield = 500-800 ft<sup>2</sup> per 1 coat</b>		
<i>Recommended Over</i>	<b>Smooth plasters (do not dampen substrate prior to application)</b>		
<i>Recommended Use</i>	<b>Interior and Exterior / residential and commercial</b>		
<i>Product Highlights</i>	<b>Simple, fast application Produces a high level of consistency</b>		
<i>Notes</i>	<b>Apply over dry, absorbent and non-sealed surfaces only; Apply in 2 to 4 coats</b>		

**Textstōn Texfloor Sealer™** : is a one component non-yellowing clear sealer Nano topcoat resin with a high strength urethane-based finish designed to protect and beautify absorbent Textstōn Products for floor, walls, and countertop application. **Textstōn Texfloor Sealer™** protects against all organic stains including cooking oil, grease, and beverages. It may be used indoors or outdoors and is extremely easy to apply and maintain.

<i>Packaging</i>	<b>1 Gal.      5 Gal.</b>
<i>Approximate Coverage</i>	<b>1 gallon yield = 250-400 ft<sup>2</sup> per 2 coats, depending on porosity of surface</b>
<i>Recommended Over</i>	<b>Floor overlay, countertops, and walls</b>
<i>Recommended Use</i>	<b>Interior and exterior/ residential and commercial</b>
<i>Product Highlights</i>	<b>Exceptional abrasion, oil and grease stains, heel mark, and hot tire resistance. Non-flammable, no harmful vapors, cleans up with water, easy to apply, water repellent, reduces efflorescence and recoat-able. Available in gloss, and extra low gloss, also anti-skid.</b>
<i>Notes</i>	<b>Requires a 2-coat application (apply additional coats for more protection); wait 2 hours between coats; During application apply in a thin layers .</b>

**TexProtect SDS 7.5 Penetrating Sealer (Surface Defense Sealer)** : A clear, water-based liquid sealer with state-of-the-art performance. It penetrates the substrate to provide lasting protection from within the finish. The TexProtect SDS will help prevent stains. It has outstanding water and dirt repellent properties, and prohibits organic growth. This sealer is zero VOC emitting and will perform at a level previously attained only by caustic products. It leaves a natural look without changing the color or sheen of the finish.

<i>Packaging</i>	<b>1 Qt.      1 Gal.      5 Gal.</b>
<i>Approximate Coverage</i>	<b>1 gallon yield = 250-400 ft<sup>2</sup> per 2 coats, depending on porosity of surface</b>
<i>Recommended Over</i>	<b>Limestone cement plaster (Use SDS 7.5 or 15 penetrating sealer)</b>
<i>Recommended Use</i>	<b>Interior and exterior/ residential and commercial</b>
<i>Product Highlights</i>	<b>Superior stain protection, Available in larger container sizes Can be shipped easily by standard freight carriers, Environmentally friendly</b>
<i>Notes</i>	<b>Requires a 2-coat application (apply additional coats for more protection); wait 2 hours between 1<sup>st</sup> and 2<sup>nd</sup> coat; During application wipe off excess sealer from the wall with a clean dry rag to avoid residue; Before applying this product over the entire wall, a small test patch should be applied in an indiscrete area; For lime putty plasters use SDS 15 penetrating sealer only; For limestone cement plaster use SDS 7.5 or 15 penetrating sealer</b>

**TexProtect SDS 15 Penetrating Sealer (Surface Defense Sealer)** : A clear, water-based liquid sealer with state-of-the-art performance. It penetrates the substrate to provide lasting protection from within the finish. The TexProtect SDS will help prevent stains. It has outstanding water and dirt repellent properties, and prohibits organic growth. This sealer is zero VOC emitting and will perform at a level previously attained only by caustic products. It leaves a natural look without changing the color or sheen of the finish.

<i>Packaging</i>	<b>1 Qt.      1 Gal.      5 Gal.</b>
<i>Approximate Coverage</i>	<b>1 gallon yield = 250-400 ft<sup>2</sup> per 2 coats, depending on porosity of surface</b>
<i>Recommended Over</i>	<b>Absorbent surfaces, lime putty plasters and limestone cement plaster</b>
<i>Recommended Use</i>	<b>Interior and exterior/ residential and commercial</b>
<i>Product Highlights</i>	<b>Superior stain protection, Available in larger container sizes Can be shipped easily by standard freight carriers, Environmentally friendly</b>
<i>Notes</i>	<b>Requires a 2 coat application (apply additional coats for more protection); wait 2 hours between 1<sup>st</sup> and 2<sup>nd</sup> coat; During application wipe off excess sealer from the wall with a clean dry rag to avoid residue; Before applying this product over the entire wall, a small test patch should be applied in an indiscrete area; For lime putty plasters use SDS 15 penetrating sealer only; For limestone cement plaster use SDS 7.5 penetrating sealer</b>

## P A I N T S   &   G L A Z E S

**Liquid Plaster™:** A Lime paint inspired by Marmorino or Tadelakt used to create a concrete look or a variety of plasters. Easy to apply with amazing results for more budget conscious projects. Possible to achieve multiple looks depending on technique. Can be rolled, brushed, burnished and sprayed.

<i>Packaging</i>	<b>1.265kg (1 Qt.)                      5.06kg (1 Gal.)                      20.248kg (4 Gal.)</b>
<i>Approximate Coverage</i>	<b>1 gallon yield = 140-250 ft<sup>2</sup> per 2 coats depending on application technique and substrate</b>
<i>Substrate Preparation</i>	<b>Level 5 drywall for interior Level varies for exterior application and is dependent on the final look desired</b>
<i>Recommended Over</i>	<b>Sealed or unsealed plaster surfaces</b>
<i>Recommended Use</i>	<b>Interior and Exterior/ Residential and Commercial</b>
<i>Recommended Wax/Sealer</i>	<b>TexProtect SDS Sealer, Cera Wax, Super Wax, or various metallic topcoats</b>
<i>Product Highlights</i>	<b>May go directly over wood, drywall and old paint without use of a primer</b>

### Classico™ Lime Wash

<i>Packaging</i>	<b>1.25kg (1 Qt.)                      5 kg (1 Gal.)                      20kg (4 Gal.)</b>
<i>Approximate Coverage</i>	<b>1 gallon yield = 150-300 ft<sup>2</sup> per 2 coats</b>
<i>Substrate Preparation</i>	<b>Level 5 drywall for interior Exterior: use as a wash, if painted the use of TexPrep primer is recommended</b>
<i>Recommended Over</i>	<b>As a colourwash: unsealed plaster or stucco surfaces. AS Paint: over TexPrep primer</b>
<i>Recommended Use</i>	<b>Interior and Exterior/ Residential and Commercial</b>
<i>Recommended Wax/Sealer</i>	<b>TexProtect SDS Sealer, Cera Wax, Super Wax, or various metallic topcoats</b>
<i>Product Highlights</i>	<b>Translucent appearance</b>

**Metallic Glaze™:** A rich, water-based acrylic glaze similar to SuperGlaze, in 3 tintable metallic bases. A custom exterior grade of this product can be special ordered.

<i>Packaging</i>	<b>1 Qt.    1 Gal.</b>
<i>Bases</i>	<b>Copper Gold Pearl</b>
<i>Approximate Coverage</i>	<b>1 gallon yield = 300-400 ft<sup>2</sup> per 2 coats</b>
<i>Recommended Over</i>	<b>Sealed or unsealed plaster surfaces</b>
<i>Recommended Use</i>	<b>Interior/ Residential and Commercial A custom exterior grade metallic can be ordered</b>
<i>Product Highlights</i>	<b>Has up to 2 hours of open time Metallic luminescence</b>

**SuperGlaze™:** A clear, low sheen, water-based acrylic glaze. Textstōn SuperGlaze offers up to 2 hours of working time and can be recoated within 24 hours. Tinted with acrylic paints or universal tints. Dries to an exceptionally hard and durable finish. It is also washable. For exterior applications, mix with exterior acrylic paints at 6 to 1 paint. The finished sheen level will be uniform. If latex paint is added it will dry to the sheen of the paint.

<i>Packaging</i>	<b>1 Qt.    1 Gal.    5 Gal.</b>
<i>Approximate Coverage</i>	<b>1 gallon yield = 700-800ft<sup>2</sup> per 1 coat</b>
<i>Recommended Over</i>	<b>Sealed or unsealed plaster surfaces</b>
<i>Recommended Use</i>	<b>Interior and Exterior /Residential and Commercial</b>
<i>Product Highlights</i>	<b>Has up to 2 hours of open time</b>

## P R I M E R S   A N D   A D D I T I V E S

**RPA Additive™:** A resin-based-admix, formulated for Textstōn Tuscany, Terra limestone cement plasters and all Lime putty plasters. To be used when applying materials over EIFS basecoats, thin set, or non-absorbing acrylic modified cements, cement board, smooth concrete, poured-in-place concrete, E.P.S., MDF Board, or any other non-organic or non-porous substrate. RPA is ideal for flooring overlay, counter top and shower stall applications.

<i>Packaging</i>	1 Gal.	5 Gal.
<i>Coverage Calculation</i>	<b>For <u>wall application</u> –</b> $Y \text{ (No. of 23kg Cement Plaster)} \times 1.5 = Z \quad Z \div 6.5 = \text{No. of Gallons of RPA}$ <b>For <u>flooring overlay counter top and shower stall applications</u>–</b> $Y \text{ (No. of 23kg Cement Plaster)} \times 1.5 = Z \div 2.5 = \text{No. of Gallons of RPA}$	
<i>Recommended For</i>	<b>Terra, Tuscany and Kurkarit</b>	
<i>Recommended Use</i>	<b>Interior and Exterior/ Residential and Commercial</b> <b>Use in the products listed above for application over the following systems: EIFS, thin set or non-absorbing acrylic modified cement, cement board, smooth concrete, poured-in-place concrete, EPS, ceramic tile, glass, MDF Board, or any other non-organic or non-porous substrate</b>	
<i>Notes</i>	<b>Dilute with water, then mix with Terra, Tuscany or Kurkarit</b> <b>For <u>wall application</u> - 1<sup>st</sup> coat: 4 to 10 potable water 1 part of RPA</b> <b>2<sup>nd</sup> coat: 8 to 10 parts potablewater to 1 part of RPA</b> <b>For wave or stamping technique; Mix 4 parts potable water: 1 part of RPA</b> <b>For <u>flooring overlay -counter top and shower stall applications</u>-1<sup>st</sup> coat: 1.5 parts water to 1 part RPA</b> <b>2<sup>nd</sup> coat: 2.5 parts water to 1 part RPA</b> <b>For lime putty plaster RPA mixed 2% up to 4% in weight</b>	
<i>Product Highlights</i>	<b>Increases water resistance and adhesion properties of limestone cement plaster Terra, Tuscany, Ortex and Lime plaster; Enables products to be used in flooring, countertop and shower stall applications; Increases the P.S.I., tensile strength, and flexibility of the finish</b>	

**CDQ™ Cement Densifier:** Liquid undercoat/overcoat formulated to chemically convert free molecules (calcium hydroxide) found in cementitious products to calcium silicate. CDQ liquid makes cements denser, stronger, and more stable. CDQ will limit the occurrence of efflorescence. It is zero VOC emitting. It also enhances plaster performance and wear in extreme moisture conditions causing the cement to become waterproof. CDQ acts as conditioning primer over EIFS base-coat and cement plasters. It can be used for staining cement with liquid colorants (up to 5% colorant by volume). CDQ is excellent for freeze and thaw environments.

<i>Packaging</i>	1 Gal.	5 Gal.
<i>Approximate Coverage</i>	<b>1 gallon yield = 150-300 ft<sup>2</sup> per 3-5 coats</b>	
<i>Recommended Under</i>	<b>All Textstn plaster products as a conditioning primer over cement bases</b>	
<i>Recommended Use</i>	<b>Interior and Exterior/ Residential and Commercial</b> <b>Over unsealed CEMENT based surfaces ONLY</b>	
<i>Product Highlights</i>	<b>Environmentally friendly, non-caustic</b> <b>Creates additional strength and stability</b> <b>Can eliminate efflorescence</b> <b>Causes cement to become waterproof</b>	

**TexPrep Primer™:** A translucent-white, tintable, liquid-primer-sealer/undercoat. It is alkali-resistant and specifically formulated for Texton plasters. TexPrep Primer sealer is an acrylic, water-based interior and exterior primer sealer that equalizes the suction of the substrate. It features hollow ceramic spheres that create suction and a mechanical bond. This is one of the few low VOC emitting primer sealers available. Use of this product is a requirement of the Texton warranty for most installations.

<i>Packaging</i>	<b>1 Qt.</b>	<b>1 Gal.</b>	<b>5 Gal.</b>
<i>Approximate Coverage</i>	<b>1 gallon yield = 160-200 ft<sup>2</sup> per 2 coat @ 4.0 mil wet thickness (1.3 mils dry)</b>		
<i>Recommended Under</i>	<b>All Textōn lime, limestone cement and acrylic finish coat products</b>		
<i>Recommended Use</i>	<b>Interior and Exterior/ Residential and Commercial</b>		
<i>Product Highlights</i>	<b>Creates a uniform suction and mechanical bond; High vapour permeability</b>		
<i>Notes</i>	<b>A great primer sealer; Specifically formulated for absorbent surfaces, excellent for use over: gypsum board, plaster board, cement board, new or existing water base and flat oil-based paint, and MDF board.</b>		
	<b>To block stains prepare the affected area with flat stain-blocker prior to application.</b>		

**ShellPrep Primer™:** A translucent-white, tintable, liquid-primer-sealer/undercoat. It is alkali-resistant and specifically formulated for Texton plasters. TexPrep Primer- sealer is an acrylic, water-based interior and exterior primer- sealer that equalizes the suction of the substrate. It features hollow ceramic spheres that create suction and a mechanical bond. Use of this product is a requirement of the Texton warranty for most installations.

<i>Packaging</i>	<b>1 Qt.</b>	<b>1 Gal.</b>	<b>5 Gal.</b>
<i>Approximate Coverage</i>	<b>1 gallon yield = 140-150 ft<sup>2</sup> per 1 coat</b>		
<i>Recommended Under</i>	<b>Textōn ShellStone and Glass Stone acrylic finishes</b>		
<i>Recommended Use</i>	<b>Interior Residential and Commercial</b>		
<i>Product Highlights</i>	<b>Creates a mechanical bond; High vapour permeability Need to use in one coat application over one coat of TexPrep Primer.</b>		
<i>Notes</i>	<b>To block stains prepare the affected area with flat stain-blocker prior to application.</b>		

**Water-Based Epoxy™ WBE:** A zero VOC, water-based Epoxy Primer that allows you to apply many of the Texton products to many different substrate types when bonding is a challenge or when the ultimate adhesion is required. Use for overlay application under limestone cement, apply over the WBE when is still gluey, about 3 to 4 hours window.

<i>Packaging</i>	<b>1.25 Gal Kit</b>	<b>5 Gal Kit</b>
<i>Approximate Coverage</i>	<b>1 gallon yield = 150-300 ft<sup>2</sup></b>	
<i>Recommended Under</i>	<b>All Textōn lime, limestone cement and acrylic finish coat products</b>	
<i>Recommended Use</i>	<b>Over Concrete or Metal Surfaces Over wood, sealed ,Porous, smooth or textured surfaces</b>	
<i>Product Highlights</i>	<b>Mix Part A; 4 parts to Part B 1 part, apply a thin first coat, let dry (doesn't have to be completely dry). Apply a second, heavier coat. Let set for ½ an hour until not wet only tacky, and apply the first coat of plaster over the sticky WBE, will stay tacky for 3 to 4 hours. Let dry completely. 1<sup>st</sup> coat of the plaster must be applied over the primer within 3 to 4 hours of primer application. If allowed to set longer than 3-4 hours, RE-PRIME. Let the 1<sup>st</sup> coat of the plaster dry completely, and apply 2<sup>nd</sup> coat by next day.</b>	

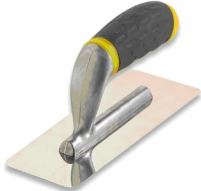






# T O O L S

## Brushes & Accessories

							
Fan Brush		Texture Brush		Magnesium Hawk		Mixing Blade	
	No: 173		No: G67	8"x 8" hawk	No: 8"	28" mixer	No: MB28
						Specialty tools like the Wave Trowel, Roller, and Rake for Texston applications are available upon request.	
Grout Tape – 60 yds.		Margin Trowel (S/S)		Cheesecloth – 60 yds.			
Sizes: 1/4"	3/8"	Medium- 3.1/8"	No: 314608	No: CC/60			

S/S = Stainless Steel

## Plastering Trowels & Spatulas

							
<b>Beveled Plaster Trowel (S/S)</b>		<b>Pavan Flexible Trowel (S/S)</b>		<b>Set of 4 Spatulas</b>		<b>Flex Bull Nose Trowel</b>	
8" x 3"	No: 2269	Small- 200x80 Med.- 240x100 Lrg.- 280x120	No: 824/1.5 S No: 824/1.5 M No: 824/1.5 L	Sizes 4" x .625" (large) through 4" x 1.9" (small)	No: 323800	Small – .75" Large – 1.5"	No: FB148 No: FB149
							
<b>Flexible Spatula</b>		<b>Plastic Burnishing Trowel</b>		<b>Plastic Burnishing Trowel - Flex</b>			
Size: 5.5" x 3.5"	No: FS	9.5" x 3.8"	No: 817/RS	9.5" x 3.8"	No: 817/RS-1		

## A C C E S O R I E S

**Black Sand:** Available in both 'T' (Large) and 'S' (Small) grade.

**Glass Aggregate:** Available in assorted colors and sizes.

**Mica:** Available in assorted colors and sizes.

**MRF (Micro Reinforcing Fibers):** A unique, light -weight fiber created to time-release moisture into the plaster as it sets. In its dry form, when incorporated in a plaster, the fibers become elastic, creating a post tension effect in the product. These fibers are ideal for finishes as they do not surface or disturb the finished appearance of a plaster. These fibers can be added to any Texton cement plaster that contains aggregate.

## S A M P L E S & L I T E R A T U R E

**Sample Boards:** 1/8" and 1/4" thick MDF or Cement sample boards primed with TexPrep Primer

**Individual Samples:** Custom samples can be created in the color and finish of your choice. Individual samples are available for purchase in the following sizes- **3.25"x 3.25" / 4"x 6" / 8"x 10" / 11"x 11" / 24"x 24" / 48"x 48"**

**3" Wooden Box:** A wood box of assorted 3.25"x3.25" samples. There are approximately 34 to 40 pieces in each box.

**4"x6" Wooden Box:** A box of assorted 4"x 6" samples. There are approximately 34 to 40 pieces in each box.

**8"x10" Wooden Box:** A box of assorted 8"x 10" samples. There are approximately 34 to 40 pieces in each box.

### Product Literature:

Spec Guides

The Product Reference Guide

Suggested Contractor Price Lists

The Construction Specifier Article

Tri-fold brochure

Product Data Sheets

MSDS Sheets

Environmental Data Sheet

## C O L O R A N T & P I G M E N T

Please specify for interior or exterior application

**Standard or custom colors are available**

**Liquid Color Packs:** Single color or custom mixed color packs for use in paste, liquid or powder plasters and glazes. Can be premixed.

*Recommended dosage:*

**Interior: Use up to a maximum volume of 15% colorant**

**Exterior: Use up to a maximum volume of 7% colorant**

**Powder Pigments:** Iron-Oxide pigments, Use as a tint for lime stone cement products

*Recommended dosage:*

**Interior: Use up to a volume of 15% colorant**

**Exterior: Use up to a maximum volume of 7% colorant**

**Powder Pigment Color Packs:** For Limestone Cement-based products such as Terra, Tuscany, Kurkarit and Ortex- We use an advanced Water-Soluble Pigment Packs that may be mixed per each individual bag that dissolve in water. A pre color mixed could be order in advance for a minimum of 234 bags per color, with a setup fee.



## TEXTSTON SERVICES

Textston is committed to furthering the education of both the professional installer and the general public. As such, we have created various educational services to suit your needs. Textston's educational branch offers private instruction in our Canoga Park office and at select dealer locations throughout the country. Additional locations, including international locations, are available by request. Classes include:

**Textston 101:** This is a 3-day introduction to Textston products geared toward those with little or no plastering experience. Students will gain an understanding of the history of lime-based plasters and receive hands-on instruction for our products, using basic plastering techniques and tools.

**Advanced Wall Finishes:** A comprehensive 5-day training class for the student who wants to become a skilled applicator in specialty finishes. Hands-on techniques using lime-based plasters, cement-based plasters, artisan plasters, glazes, waxes, metallic, powder pigments, and more. At class end, you will have produced over 20 beautiful portfolio samples.

**On-site Consultation:** Available by request.

**Private Training:** Available by request in our studio or on location.

**Custom Color and Texture Matching:** Virtually any color can be matched with either our pre-mixed or custom matched colorants. Allow approximately one week for turn-around time.



[www.textston.com](http://www.textston.com)

8025 Deering Avenue • Canoga Park (Los Angeles), CA 91304  
Toll-free 800-788-7113 • Phone 818-227-4812 • Fax 818-227-4852

[www.textston.com](http://www.textston.com)                      [info@textston.com](mailto:info@textston.com)

™ Trademark Textstōn © 2002, Textstōn.

Revised 4/16/2021